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1270 Aberdeen St
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rush

D2565-301
Job Sheet 207283



Part No: D2565-301

Job Qty: 2 pcs

Part Name: Strut

27.28



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/24/20

Job Tracking No:

Due Date: 3/9/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2565REV E IPP:A 02.06.10 New Issue NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - Brake NC	2 pcs			0.25	0.36	Small Fab - Brake - 1			GP 20-03-13
							Small Fab - Brake - 2			
							Small Fab - Brake - 3			
110	Small Fab - 2 - B4B	2 pcs			0.00	0.34	Small Fab - 1 - B4B			
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
120	QC 5	2 pcs			0.00	0.00	Small Fab - Various 1 - B4B			20/3/13
							QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			

Plex 2/24/20 9:20 AM Dart.lajeunesse.marie



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Container No: S263367



Part: D2565-301

Job No: 207283

Serial No/Batch: S263367

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/13/20

240
18
48-0

130 Powdercoat - 2 White Gl(S)- B4B	2 pcs	0.00 0.06	QC 5 - 61	
			QC 5 - 81	
			Powdercoat - 1 - B4B	BEB 20-03-13
			Powdercoat - 2 - B4B	
			Powdercoat - 3 - B4B	
140 QC 3	2 pcs	0.00 0.00	Powdercoat - 4 - B4B	
			QC 3 - 10	
			QC 3 - 13	
			QC 3 - 15	HL 20-3-13
			QC 3 - 17	
			QC 3 - 18	
			QC 3 - 2	
			QC 3 - 28	
			QC 3 - 3	
			QC 3 - 30	
			QC 3 - 34	
			QC 3 - 36	
			QC 3 - 41	
			QC 3 - 51	
			QC 3 - 58	
			QC 3 - 59	
			QC 3 - 68	
			QC 3 - 9	
			QC 3 - 40	
			QC 3 - 19	
			QC 3 - 43	
			QC 3 - 24	
			QC 3 - 61	
			QC 3 - 81	
			QC 3 - 82	
150 Packaging 3-1 - Stock - B4B	2 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	DAS
			Packaging 3 - 23 - B4B	84
			Packaging 3 - 24 - B4B	9-89
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	

			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
160 QC 21 - SA	2 pcs	0.00 0.00	QC 21 - SA - 21	DAS
			QC 21 - SA - 70	21
			QC 21 - SA - 53	1-25 MAR 16 2020
Part Op 100 - Punch as per Dwg D2565 using DT 8313 Descriptions: 110 - Small Fab - Drill hole open to Ø0.316" as per Dwg D2565 (one end only) 120 - QC5- Inspect part completeness to step on W/O 130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: <u>1:15</u> <u>TEMP: 320° F DWISA 1:45</u> 140 - QC3- Inspect Part Finish 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release				
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4.6720 ft (2.336 ea)	100-Small Fab - Brake NC	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	5	36	0
Part Specifications				
Specifications could not be found.				

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DART AEROSPACE LTD		Work Order:	207283
Description: Strut		Part Number:	D2565-301
Inspection Dwg: D2565 Rev: E			Page 1 of 1

[illegible]

Rev	Date	Change	Revised by	Apprvd
A	14.09.18	New Issue	KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					